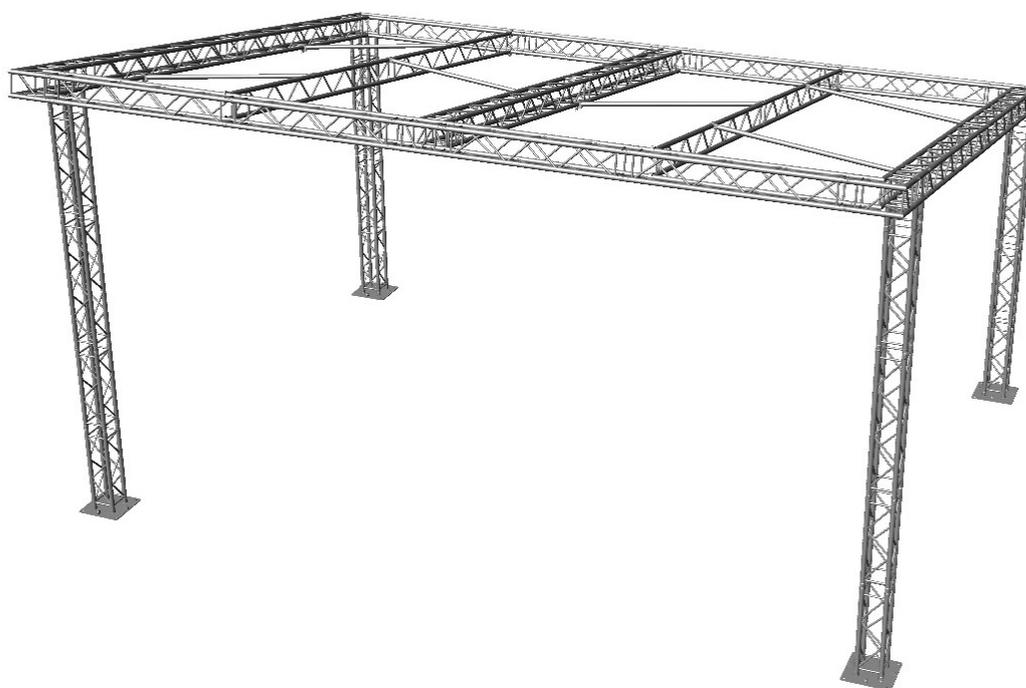




Truss Aluminium Factory

SLOPING ROOF 8X6 m



INSTALLATION, USE AND MAINTENANCE MANUAL



Make sure that you read and understand this manual completely before using this product.

This manual shall be available to all those who assemble and disassemble the Sloping Roof 8x6 m.

The manual refers to the intended use of the machine, to technical features and to the installation, use and maintenance instructions.

For health and safety reasons people assembling, disassembling, transporting the components should wear adequate Personal Protection Equipment like, gloves, hard hats and safety shoes.

Elements weighting 20 Kg. or more shall be carried by at least 2 persons.

CONTENT OF THE MANUAL

This manual gives all information regarding the usage and the maintenance of the product called 'Sloping Roof 8x6 m'.

The manual refers to the intended use of the machine, to technical features and to the installation, use and maintenance instructions.

This manual is intended for professional:

- Factory manager.
- Person in charge of the safety and the design of the temporary event.
- The personnel in charge of the installation, use and uninstal of the machine.
- The personnel interested in the usage of the machine.
- The personnel in charge of the maintenance.

The manual must be kept in a suited place so that it is always available for consultation.

In case of loss or deterioration, the substitutive documentation must be requested to the manufacturer.



REVISIONS OF THE MANUAL

The manual refers to the conformation of the product when it is issued in the market. The manual is an integral part of the product and it cannot be considered inadequate just because it has been updated subsequently. Possible changes, corrections of the structures sold afterwards, do not oblige the manufacturer to bring changes to the equipment supplied earlier and not even to consider the structure and its manual as inadequate and lacking.

If the manufacturer should bring possible additions to the manual and consider right to send them to the users, they should keep the additions with the manual itself because the additions should become an integral part of it.

Note: The manufacturer has the material and intellectual property of this publication and he forbids the divulgation and the duplication, even a partial one, without his previous written permission.

The following table resumes the revisions of the manual:

<i>RELEASE</i>	<i>ANNOTATIONS</i>	<i>DATE</i>



WARRANTY AND RESPONSABILITY OF THE MANUFACTURER

With reference to what is reported in this instruction manual, TAF declines any responsibility in case of:

- Use of the product in disagree with the national laws about security and industrial injury.
- Use of the machine by unauthorized technical personnel.
- Wrong predisposition of the working place and of the structures where the product operates.
- Unauthorized changes in the machine.

In order to take advantage of the warranty given by the manufacturer, the user must observe strictly the prescriptions written in this manual, above all:

- He should always work following the functional limits of the product.
- He should always make a periodic maintenance.
- He should always use the original spare parts suggested by the manufacturer



WARNING. It is forbidden to use the product in disagreement with the instructions given by the manufacturer. The instructions written in this manual do not substitute but complete the duties regarding the national laws about security and industrial injury.

REFERENCE STANDARDS

The design and the production have been realized according to the following standards:

- **EN-1991-1-1-Eurocode 1:** Actions on structures - Part 1-1: General actions - Densities, self-weight, imposed loads for buildings
- **EN-1993-1-1-Eurocode 3:** Design of steel structures - Part 1-1: General rules and rules for buildings
- **EN-1999-1-1-Eurocode 9:** Design of aluminium structures - Part 1-1: General structural rules
- **EN 13814** - Fairground and amusement park machinery and structures Safety



INFORMATION AND GENERAL BEHAVIOUR ABOUT SAFETY

The assembling and disassembling operations of the product must be performed by fully trained, competent and suitably experienced people.

In particular, the following PPE must be provided during the assembling and disassembling procedures of the structure.

- Safety shoes.
- Protective gloves.
- Head protection (Helmet).

The working area should be delimited previously in order to prevent unauthorized personnel from entering during the assembling use and dismounting operations of the product.



DESCRIPTION OF THE STRUCTURE

The structure is a single pitched roof with plan dimensions of 9 x 7,5 m made with TAF HT34 truss.

In the 4 corners there is a leg with a steel base plate with a dimension of 50 x 50 cm and a thickness of 1 cm.

Two 1 m and one 1,5 m truss are positioned above this plate to create the back columns and adding one piece of 1,194 m is present in the front columns to create the 10° inclination.

At the end of the column there is a 3-way corner which allows to form a ring connected with it and a frontal cantilever of 0,5 m is created.

The front and the back of the roof is made with two 2 m, two 1,75 m and one 3 way corner.

In the ring there are two HT32 trusses which have the function of holding up the canopy.

The ring and the columns are made with HT34 truss.

The structure is covered with a class II PVC canopy.

The structure must have a cross bracing on three sides formed with cables with a minimum load capacity of 750 kg.

The structure is designed to have 3 canopy on the vertical parts positioned on the two short sides and on the rear side. These canopy must be removed with a wind speed of 15 m/s or more.



PURPOSE OF USAGE

The intended use of the product is destined for entertainment activities.

Examples of entertainment activities are:

- Product presentations;
- Theatre shows, musicals, opera and ballet;
- Classical, pop and rock concerts;
- Festivals;
- Exhibitions and trade shows;
- Celebrations and parties;
- Fairgrounds;
- Conventions, demonstration meetings.

CONDITION AND LIMITS OF USE

It is important to remember that the double pitch roof is a structure constructed for lifting loads in the entertainment industry exclusively. It is forbidden using the product for lifting loads in industrial and production fields, not even as lifting device.



NECESSARY BALLAST LOADING

Please refer to the calculation report in order to know the ballast requirements. The suspended loads on the roof and the interlocking loads connected to the feet can be considered in the calculation of the ballast load.

frictional coefficient μ

$\mu = 0,40$ steel to wood to stone/concrete.

$\mu = 0,60$ bolted/put into steel to wood to stone/concrete.

It also recommends that the assembly of the structure shall only be made in appropriate weather conditions of wind force or snow height.



INSTALLATION PROCEDURE

The product could be installed and uninstalled a lot of times during its service. In order to preserve the functionality, the integrity and the safety of the product, it must be use by fully trained, competent and suitably experienced people.

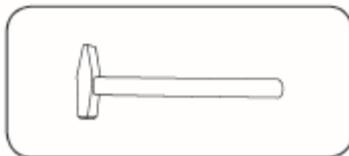
TAF is not responsible for all the things which can happen during the installation of the product. The correct installation of the product is a full responsibility of the installer who must guarantee the correctness of the installation procedure and he has to observe the regulations in force about the security of the work.

Make sure that the assembly area must comply with all the necessary safety conditions:

The installation ground must be flat, solid and capable to guarantee the maintenance of the verticality of the tower. If this condition is not guaranteed, it will be necessary to use wooden boards to divide the load and to reduce the specific pressure to the admissible value. The wooden boards must be put under the supporting point of the tower to the ground. A capable and agreed technician must evaluate the situation carefully in order to guarantee a correct installation of it. Nobody and no obstacles must be present in the working area during the installation, use and dismantling procedures of the product.

Before any installation of the ROOF, the good conditions of the components of the product must be verified.

It is necessary to use plastic or copper hammers, in order to avoid damages to the product.



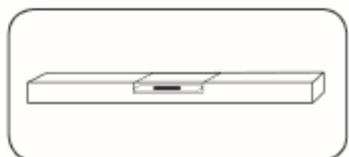
Plastic or copper hammer



Safety shoes

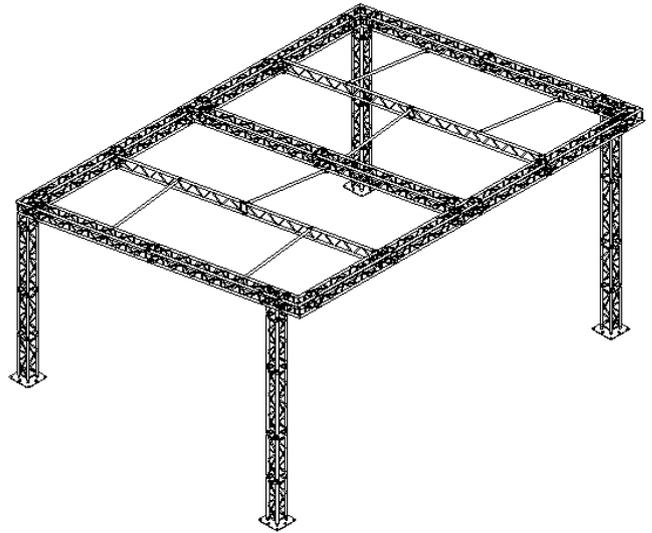
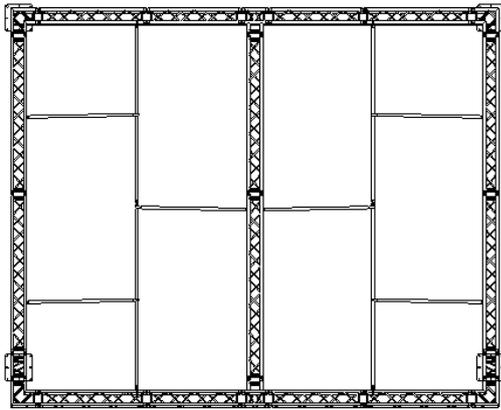
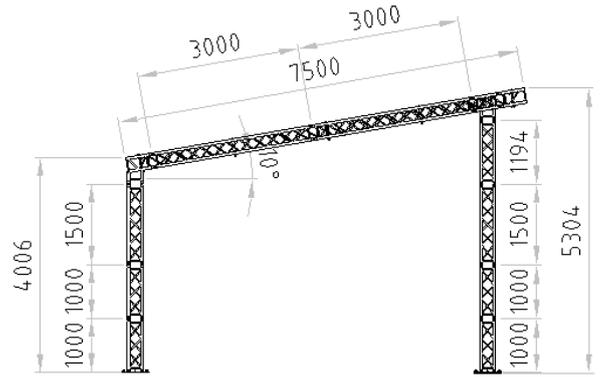
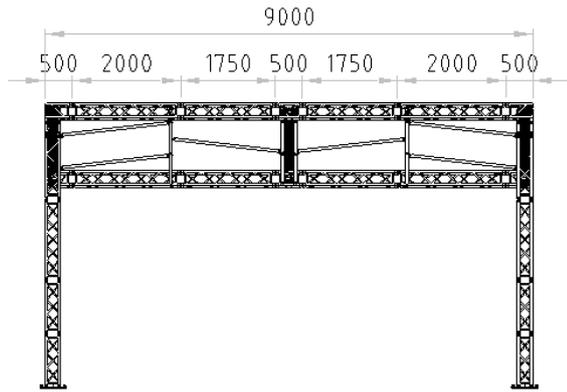


Protective gloves



Spirit level

DIMENSION OF THE STRUCTURE

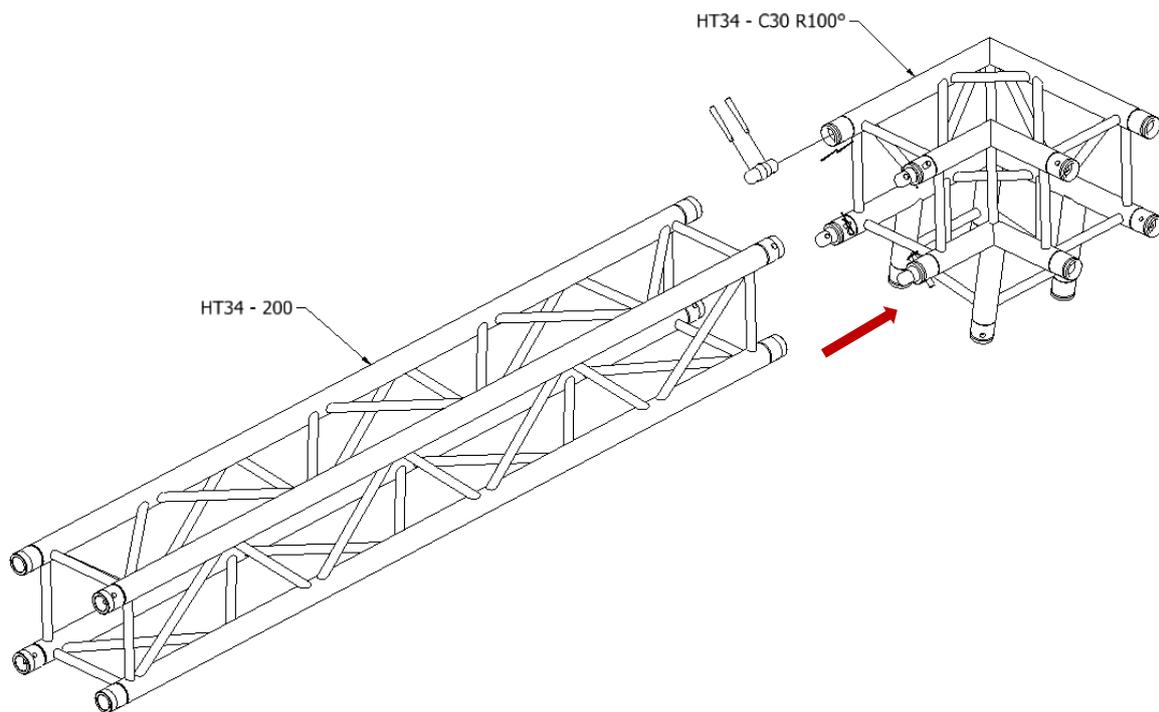


STEP 1

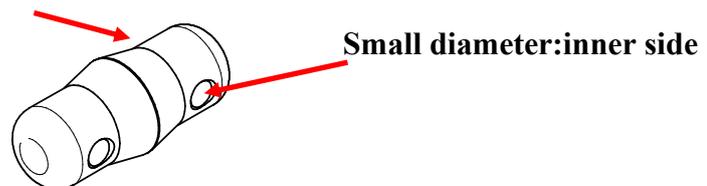
Assemble the first truss HT34-200 and the corner HT34-C30 R100° with the conical connection set.

Connect the truss using the pins and split pins.

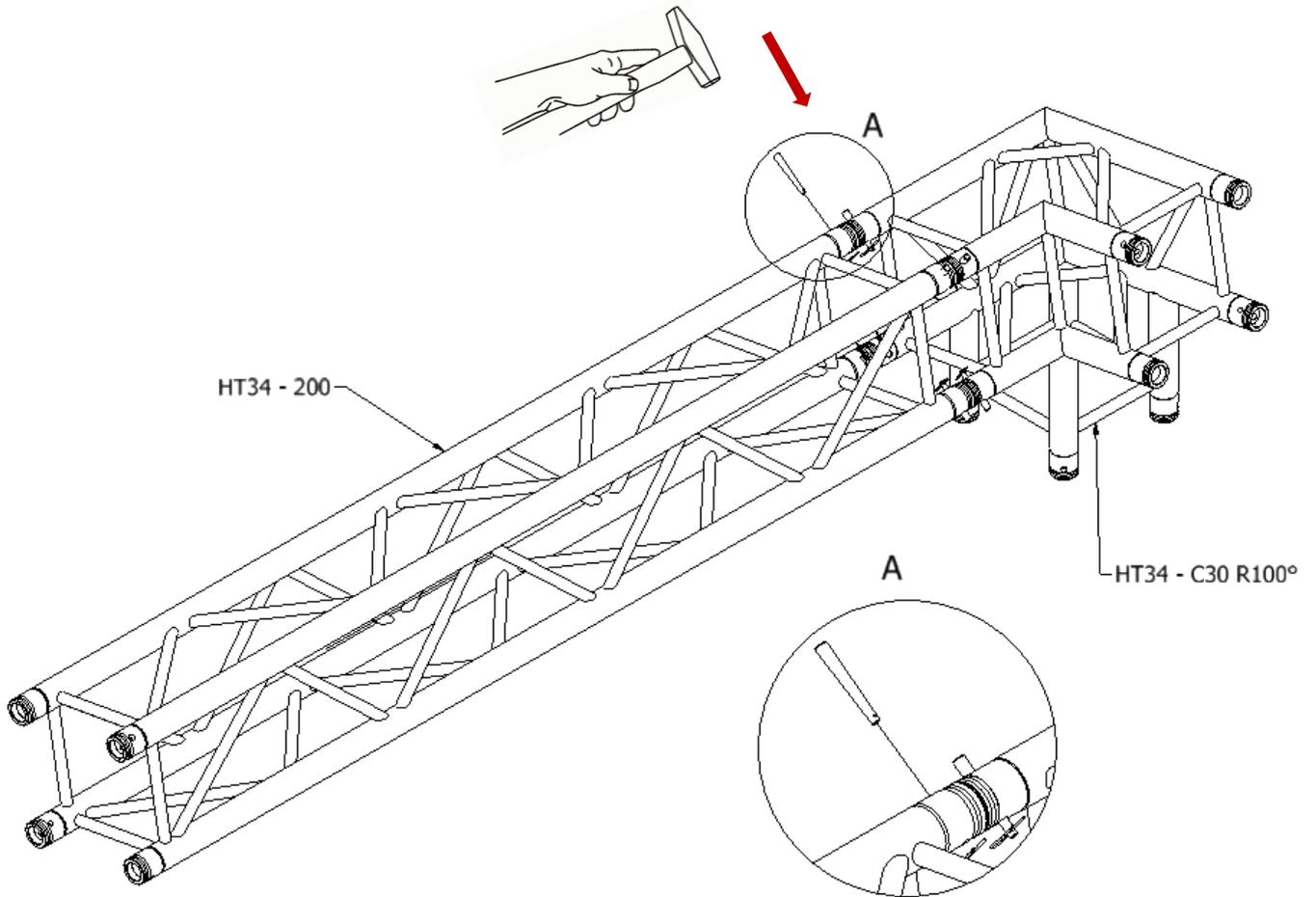
ATTENTION: Orientate the spigots so that the holes which have a big diameter are turned round towards the exterior.



Big diameter:exterior side



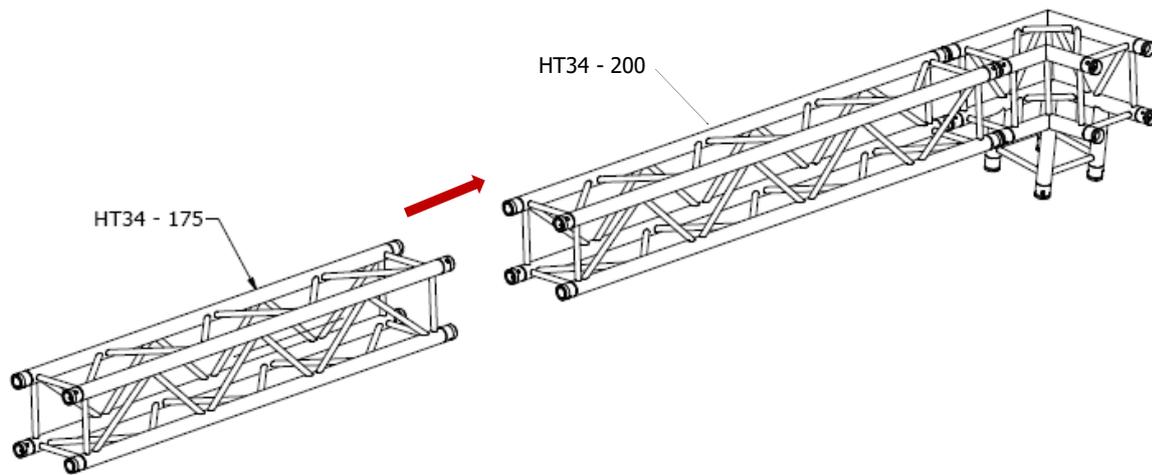
Use an hammer to insert the pins and block the pins with the split pins.



STEP 2

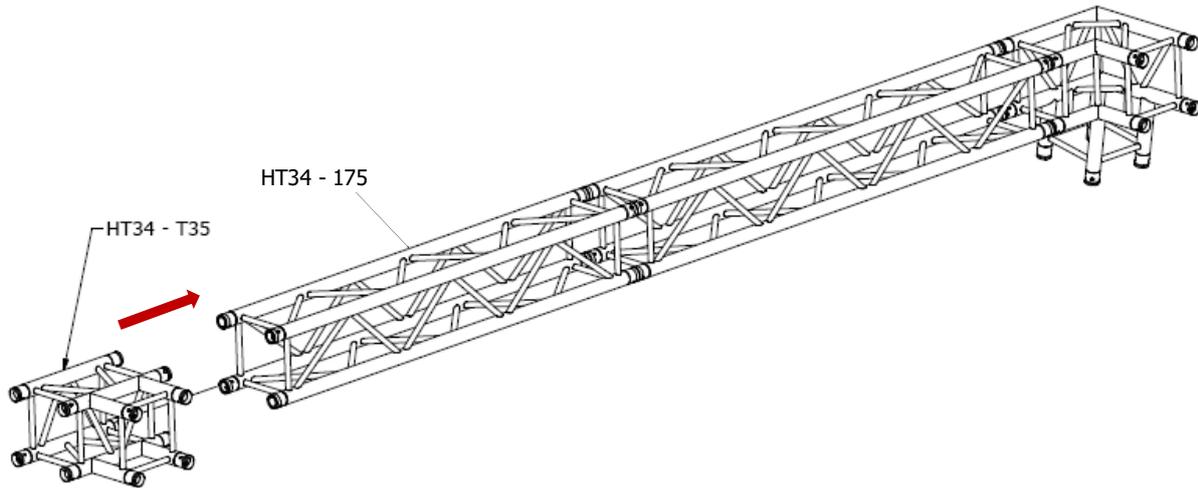
Assemble the second truss HT34-175 and the first one HT34-200 with the conical connection set.

Connect the truss using the pins and split pins like is explained in the STEP 1.



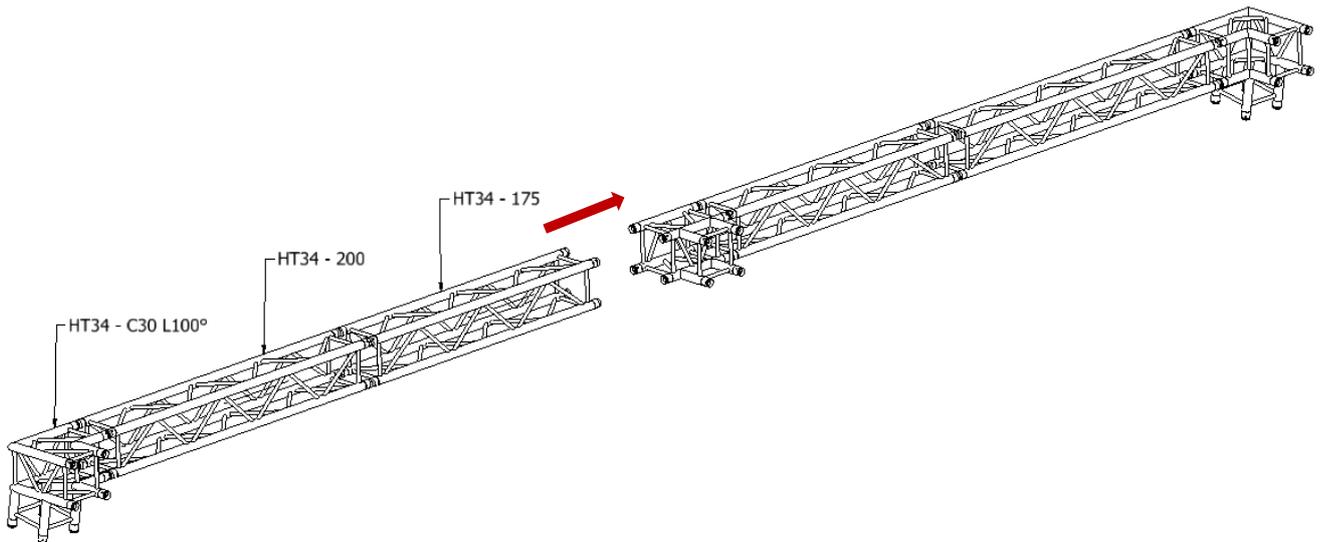
STEP 3

Assemble the corner HT34-T35 with the truss HT34-175.



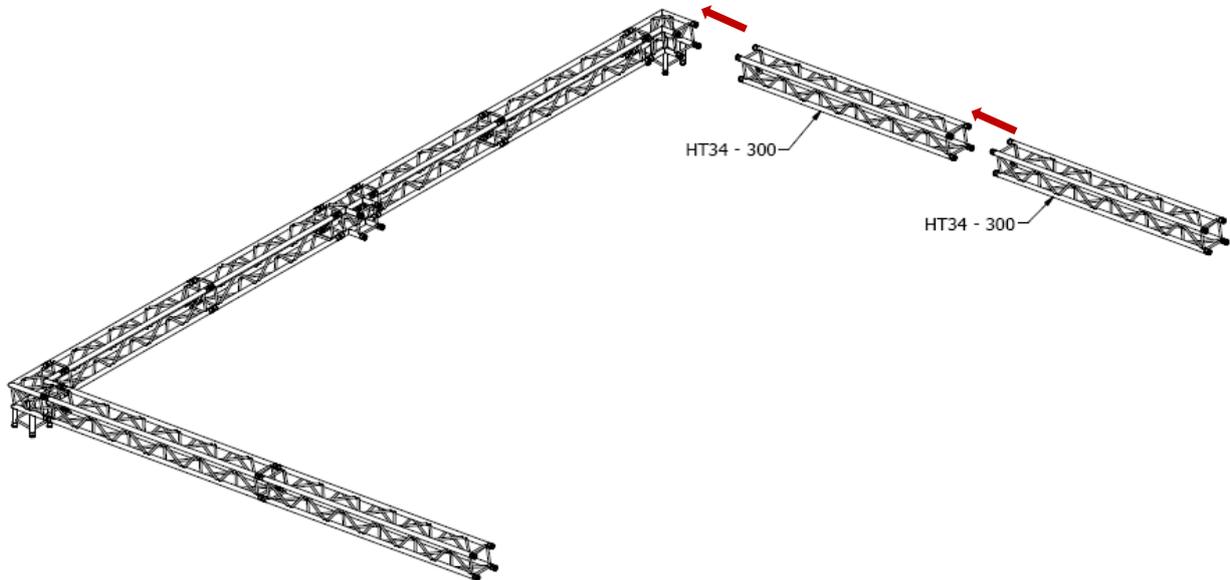
STEP 4

Complete the other side in the same way with the parts HT34-175 , HT34-200 and HT34-C30 L100°.



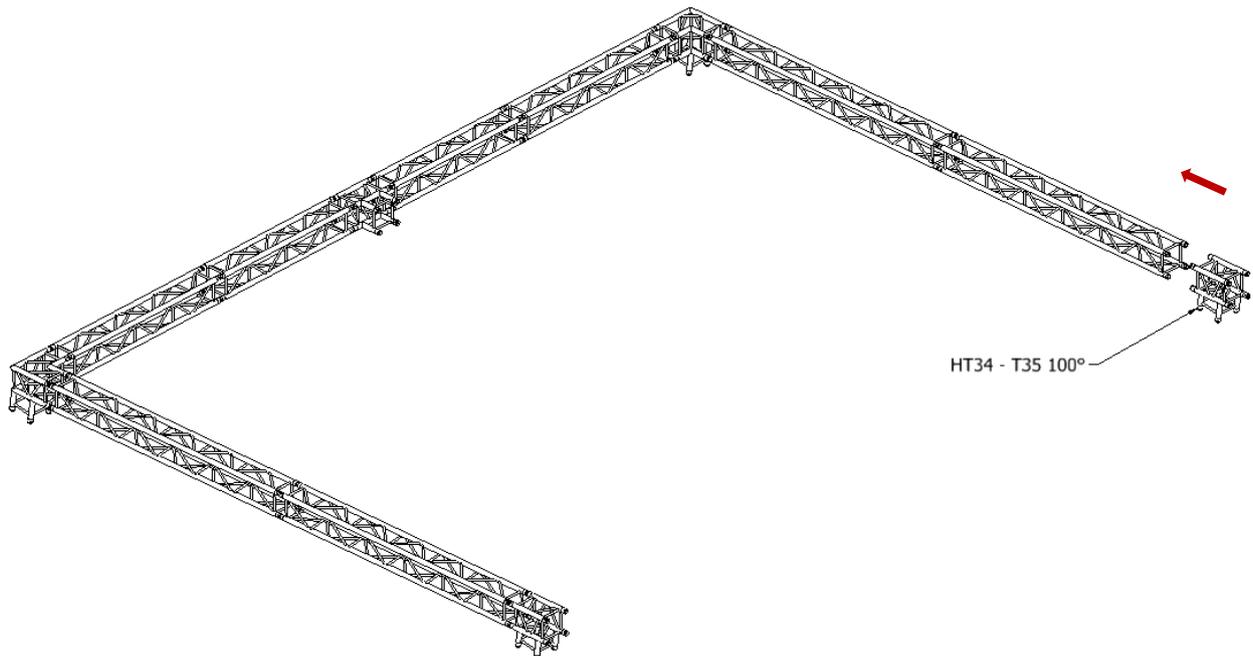
STEP 5

Assemble the two sides truss with two HT34-300 trusses.



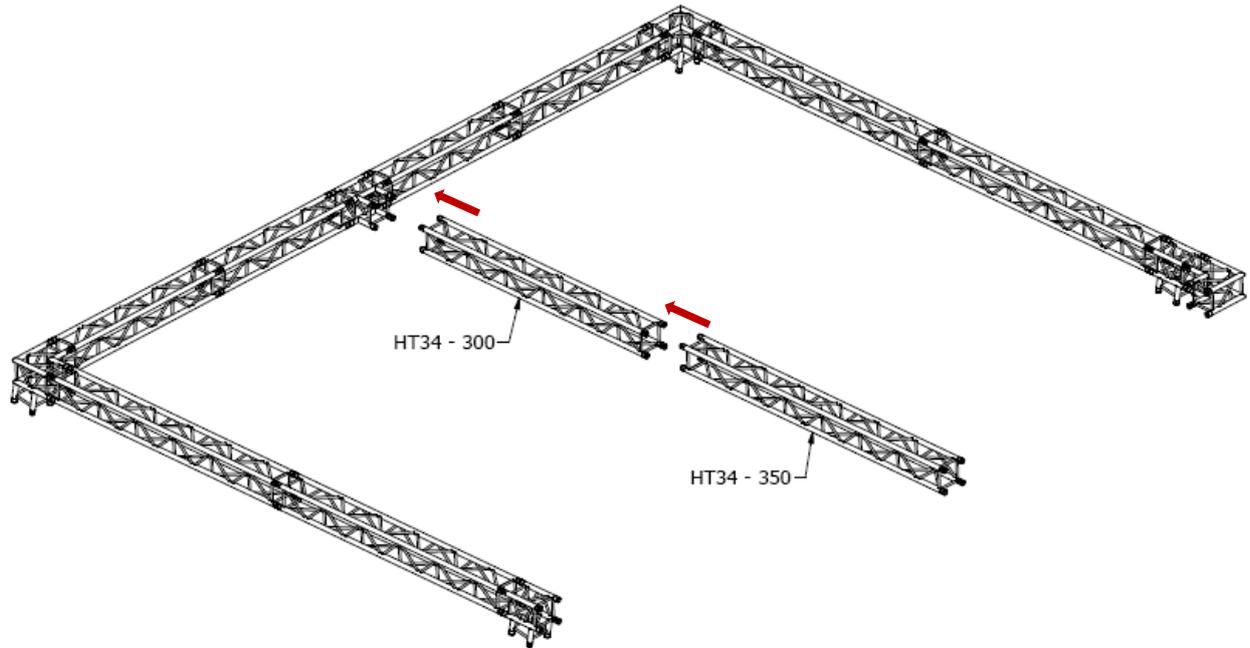
STEP 6

Continue the assembly of the grid with two junctions HT34-T35 100°.



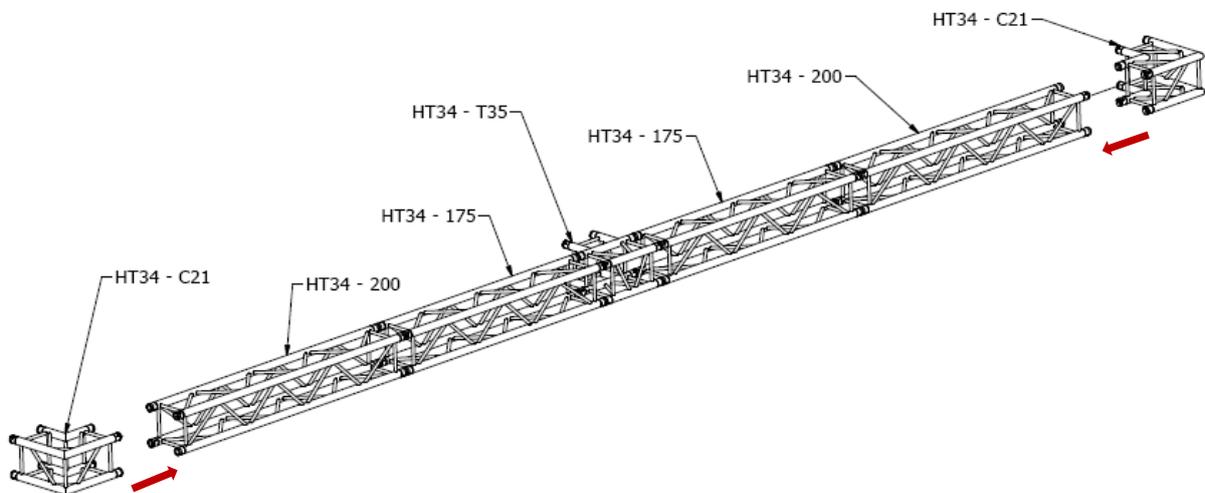
STEP 7

Assemble the trusses HT34-300 and HT34-350.



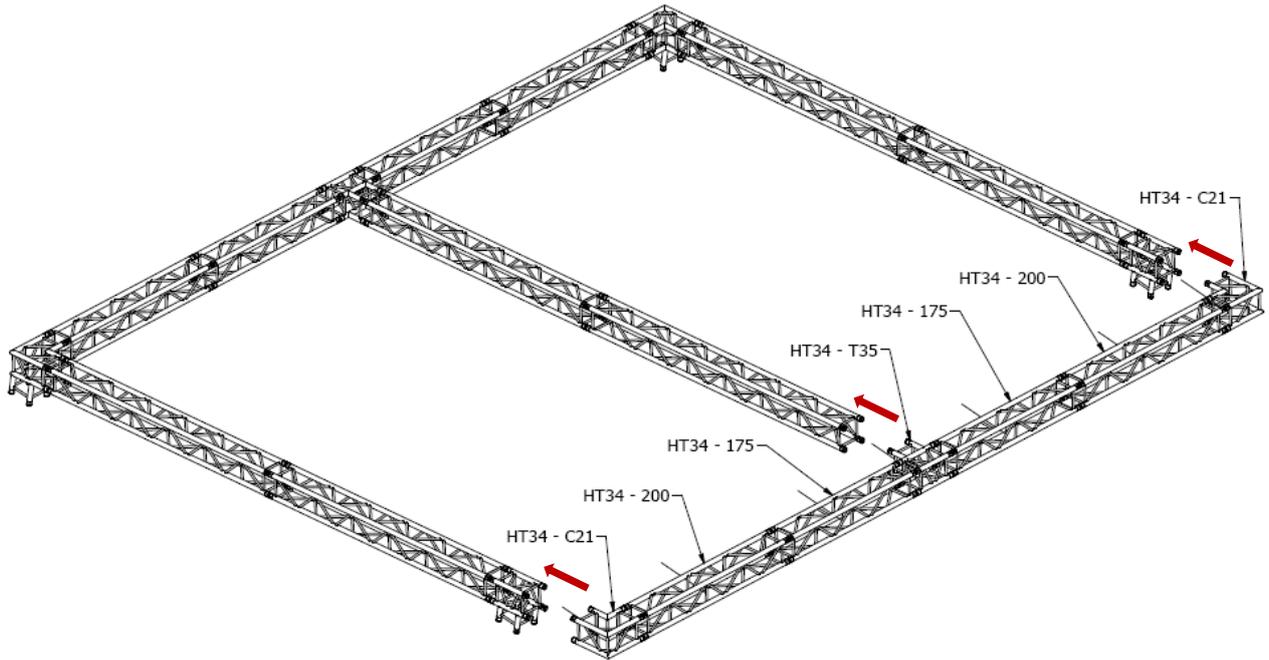
STEP 8

Assemble the last side of the grid using trusses HT34-200, HT34-175, a T-junction H34 -T35 and two corners HT34-C21.



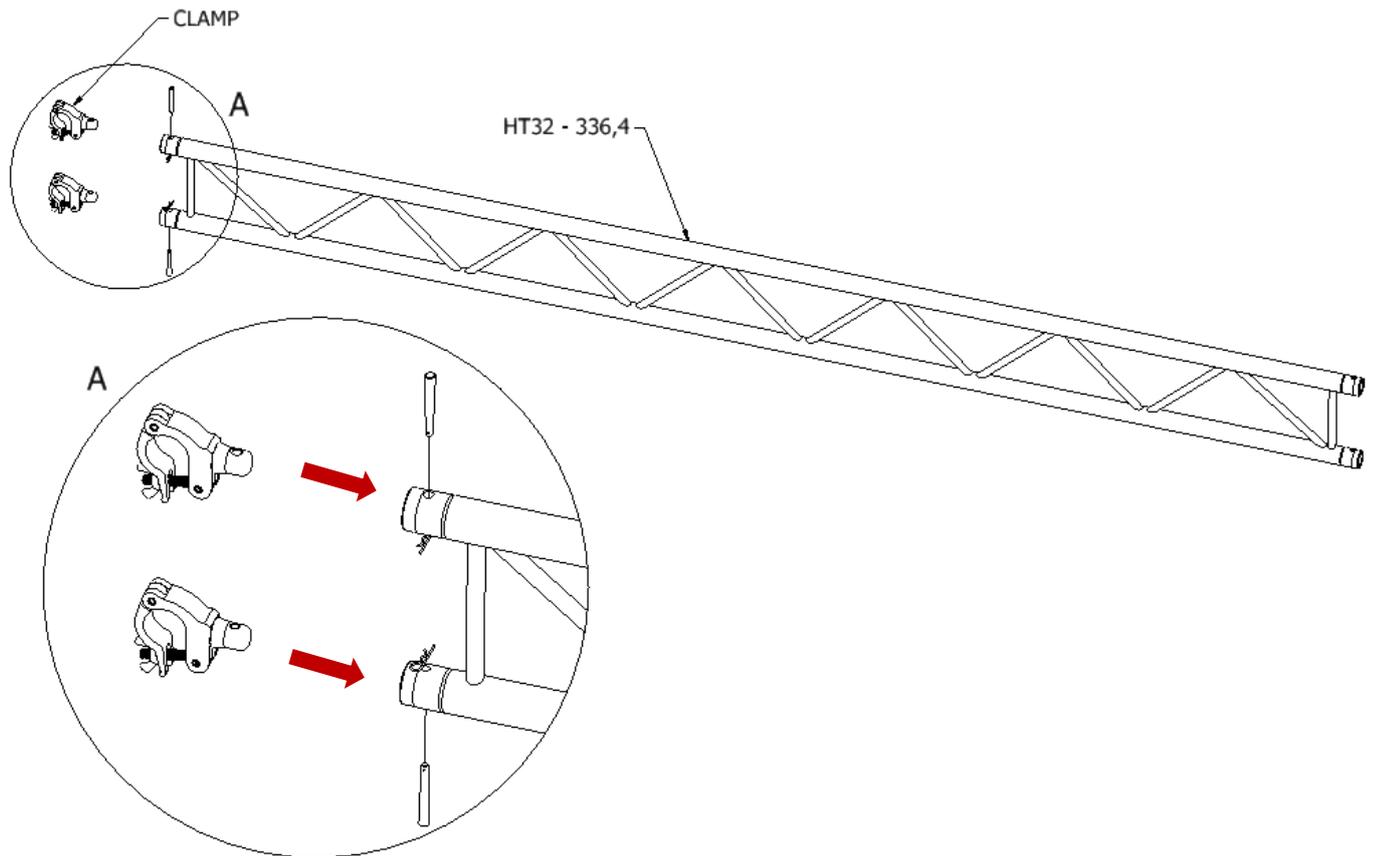
STEP 9

Complete the grid with the assembly obtained in the previous STEP 8.



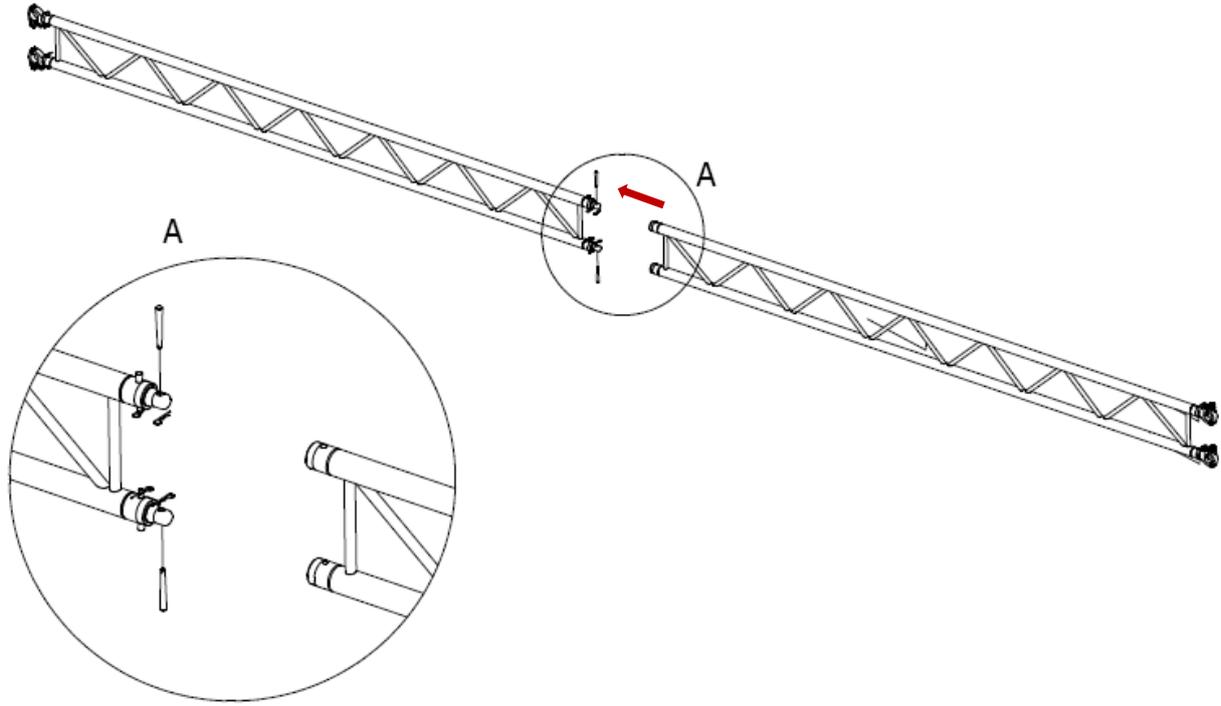
STEP 10

Assemble each truss HT32-336,4 with the clamps using spigots with pins, split pins and screws.

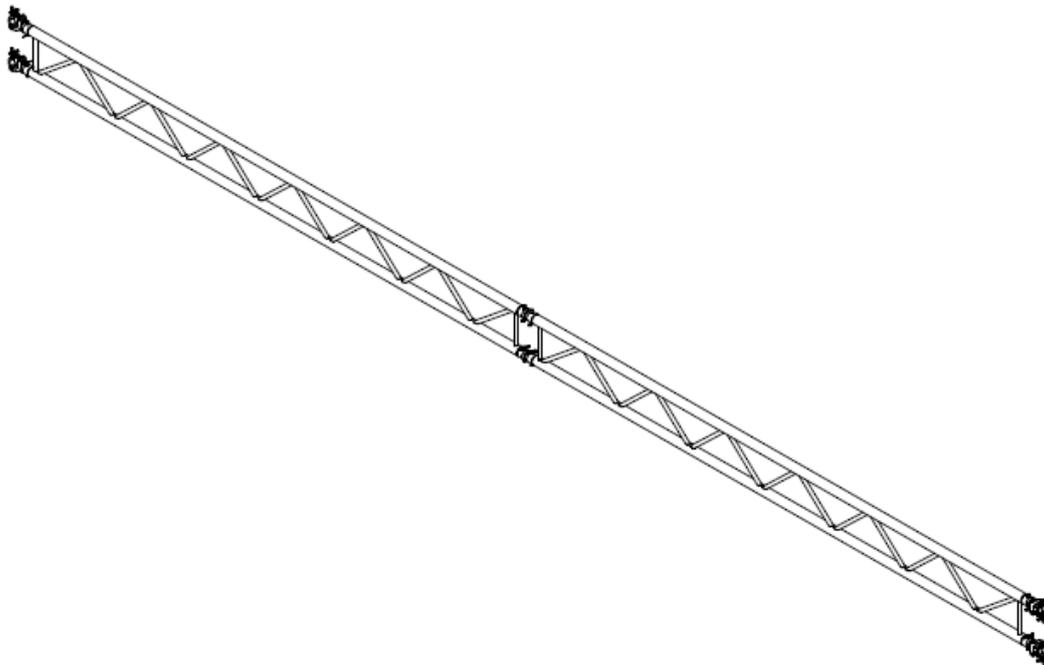


STEP 11

Assemble between them two of the assemblies obtained in the STEP 10 using spigots with pins and split pins.

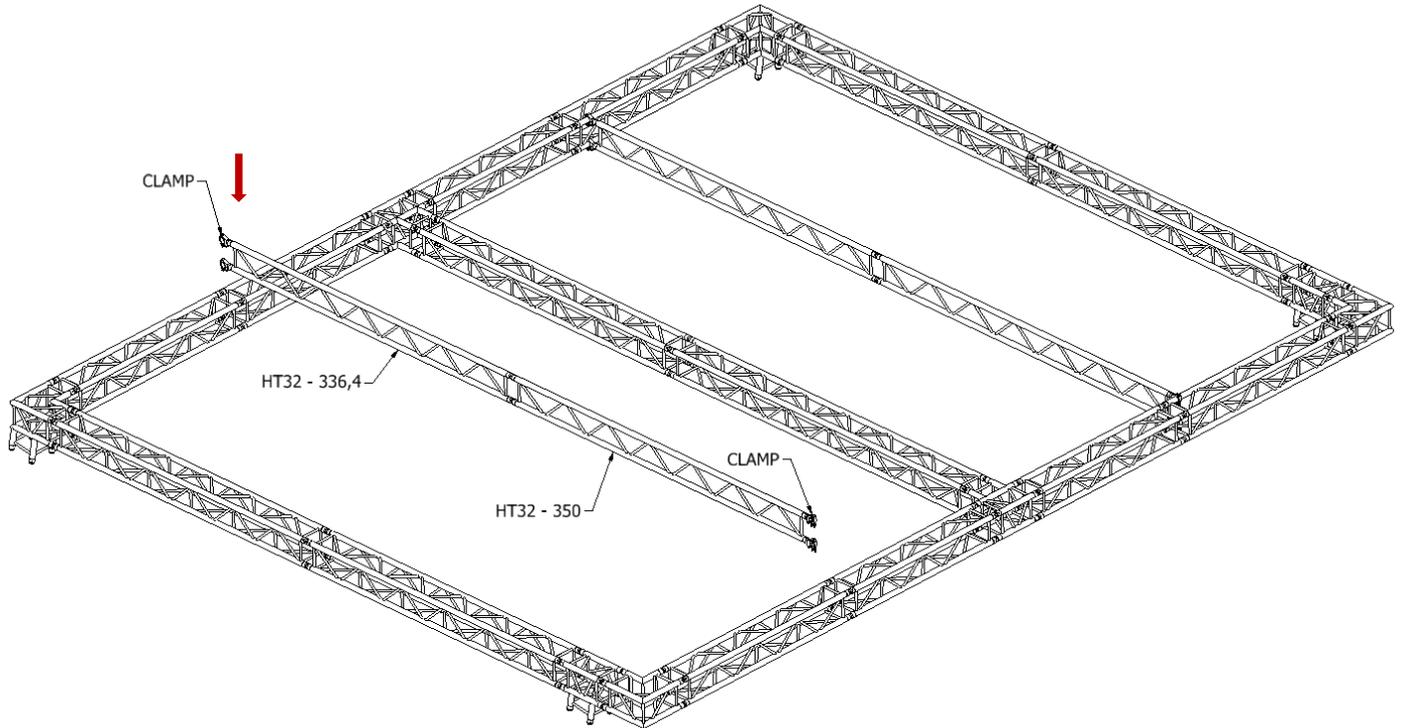


The result is shown in the following picture.



STEP 12

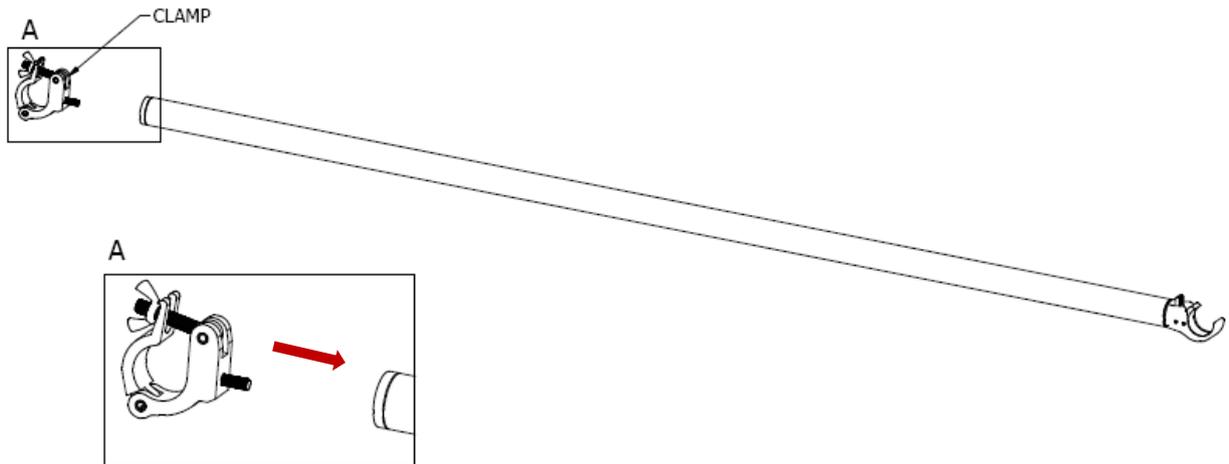
Fix the assemblies obtained in the STEP 11 to the trusses HT34-200 of the grid using clamps.



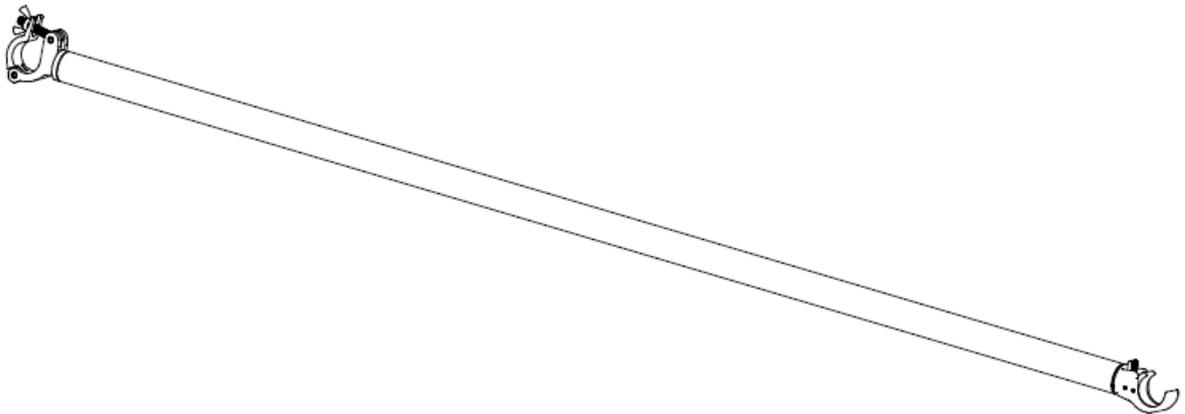
The exact position of the HT32-336,4 will be defined in the next step using inclined tubes.

STEP 13

Assemble each inclined $\text{Ø}50 \times 2$ mm tube with the clamp using a screw.



The result is shown in the following picture.

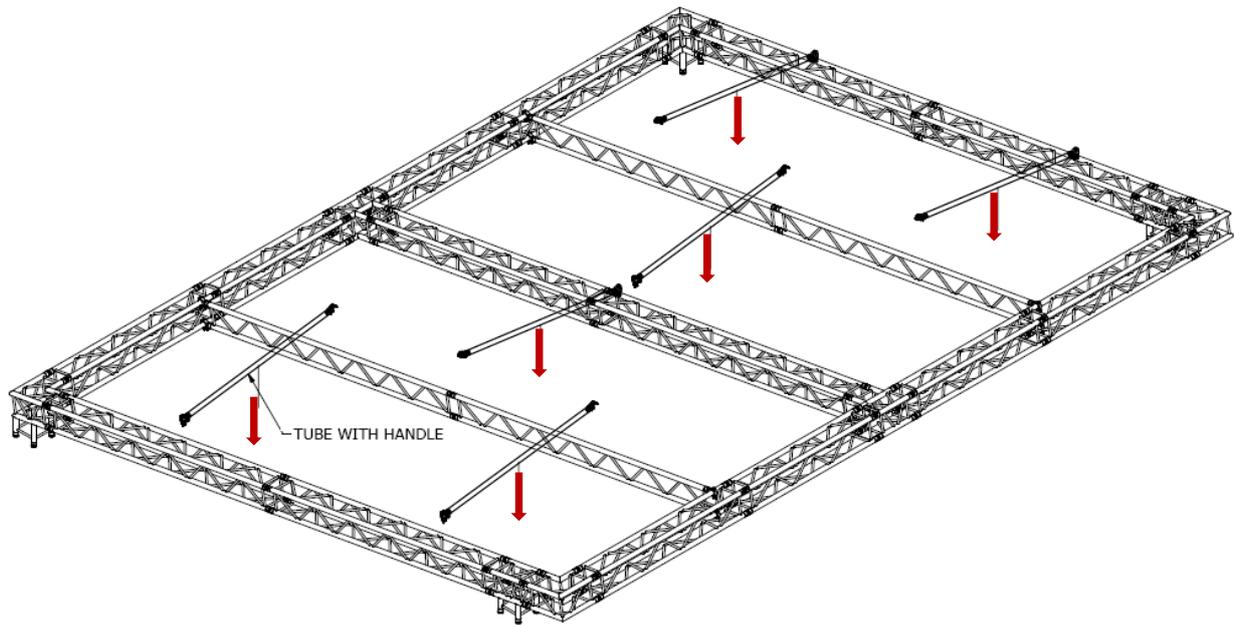


STEP 14

Mount on the inclined part of the pitch, to help stabilize the grid, the six $\text{Ø}50 \times 2$ mm tubes hooked up with clamps.

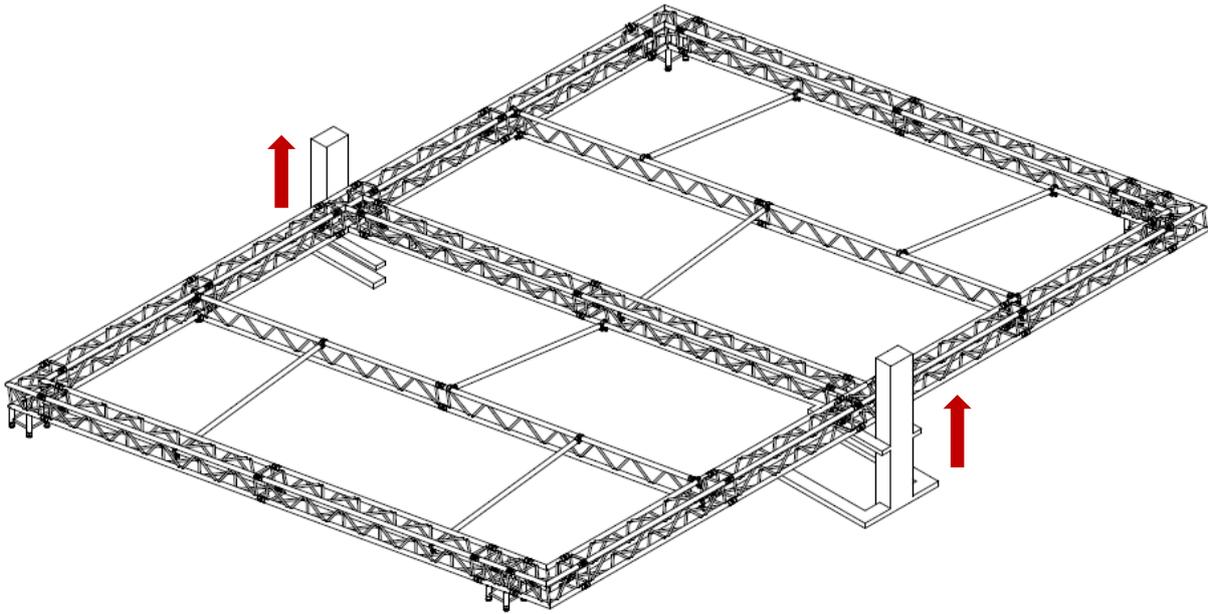
The two inclined tubes in the middle are equally spaced to the sides of the grid (3.5 m on each side).

The four outer inclined tubes are 3.5 m apart and 1.75 m from the grid.



STEP 15

Erect the assembled trusses by a lifting device or by a crane.



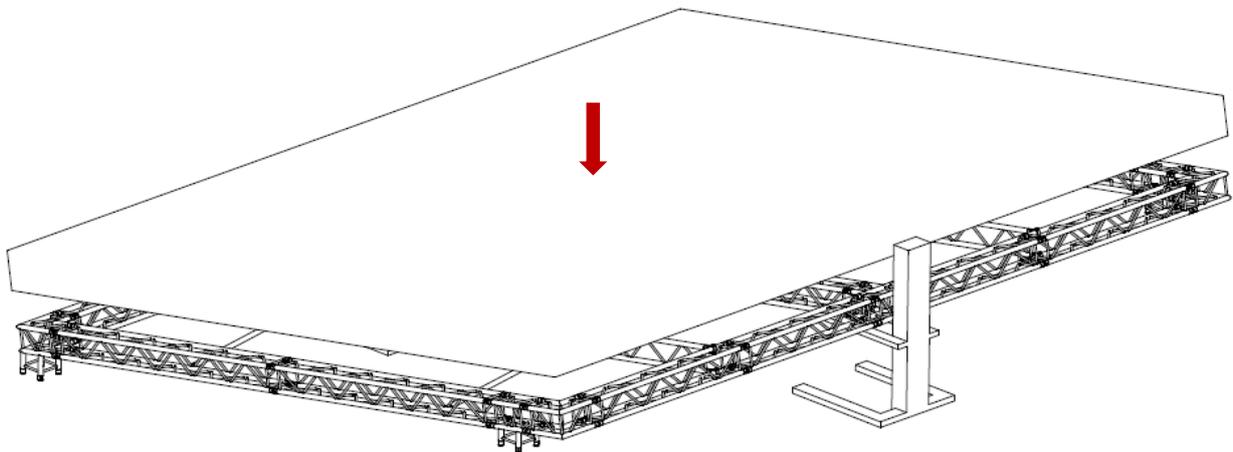
WARNING. Attention: Nobody must be present in the working area during the lifting operations. Use a spirit-level to control the truss verticality and horizontality.

STEP 16

Roof canopy setup.

Bring the canopy on the top of the structure.

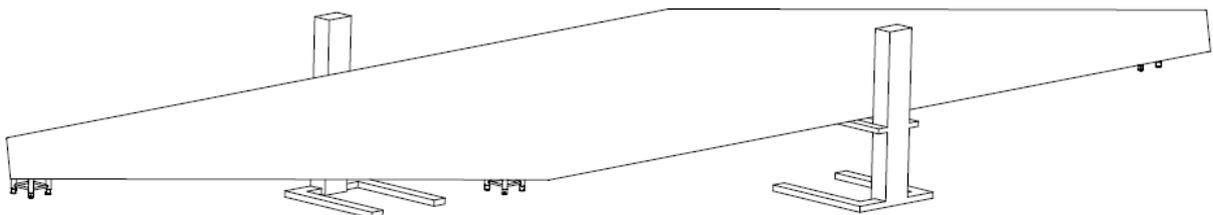
Spread out the canopy on the structure, and fix the canopy to it.



Before starting to lift the structure, fix cross bracing on three sides with cables and ropes.

STEP 17

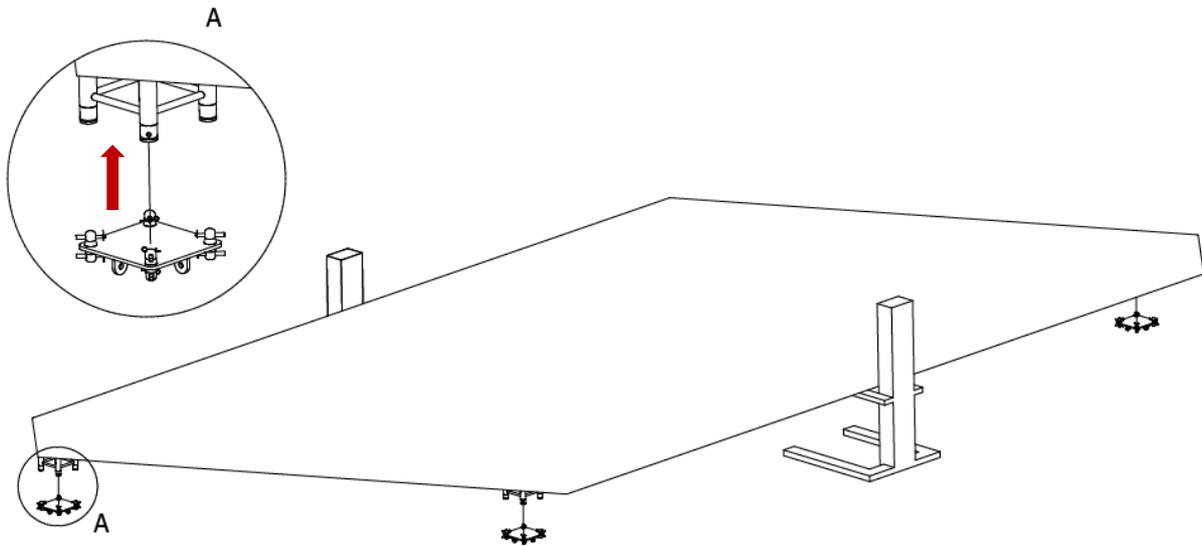
Start to lift the structure by the lifting device in order to connect the supporting legs to the bottom face of the assembled corner.



STEP 18

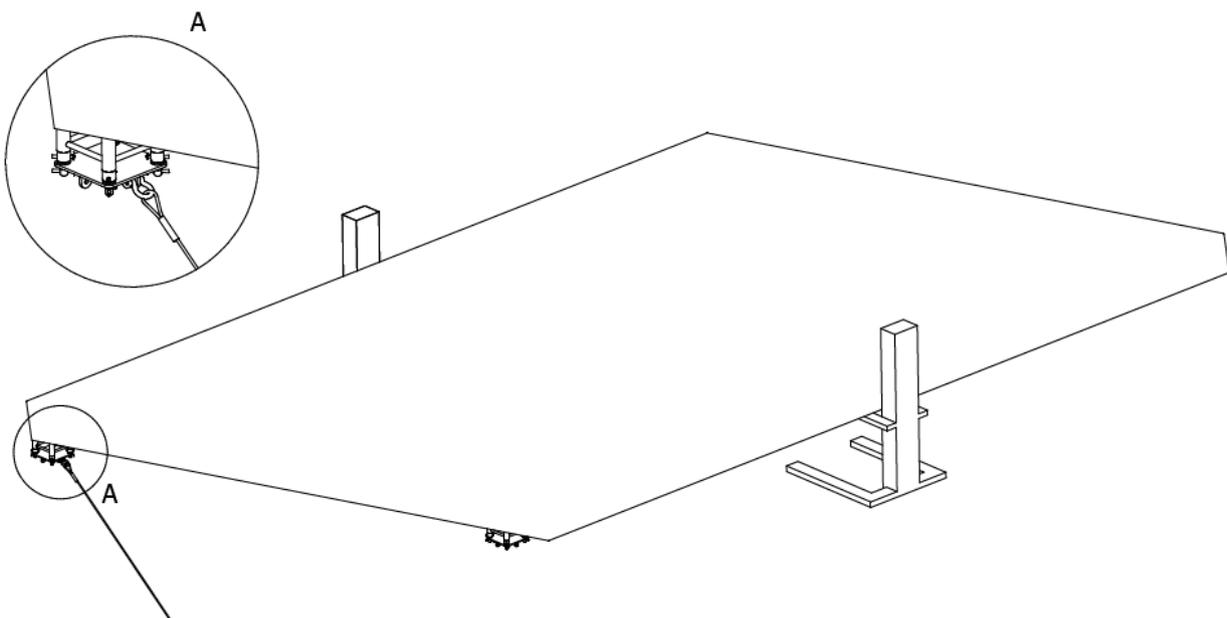
Mount a plate to allow the upper fixing of the bracing

Pay attention during the assembly (see Det.A) at the position of the 4 plates with hole for fixing the bracing.



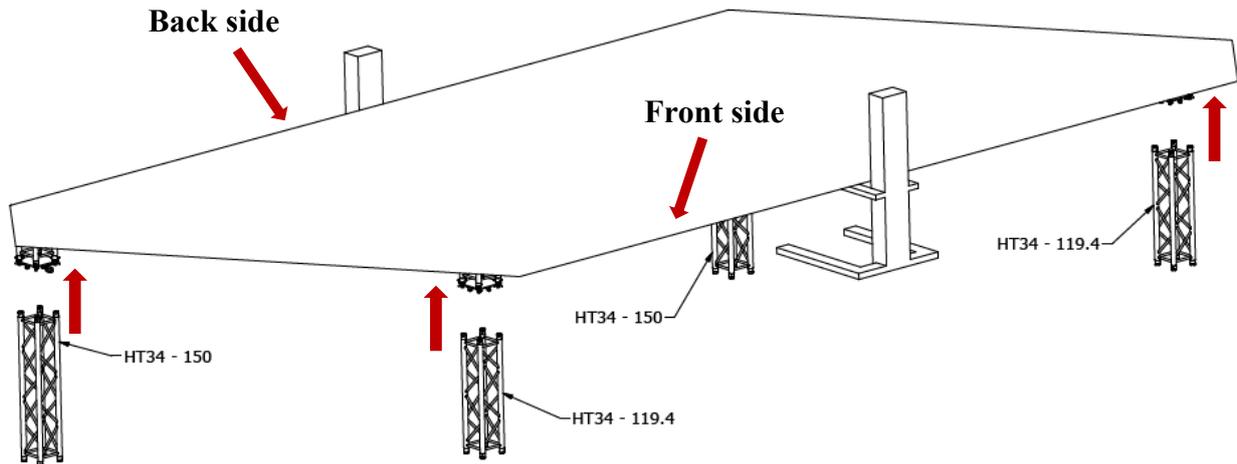
STEP 19

Before continuing to lift the structure, fix the bracing cables on the plates where required.



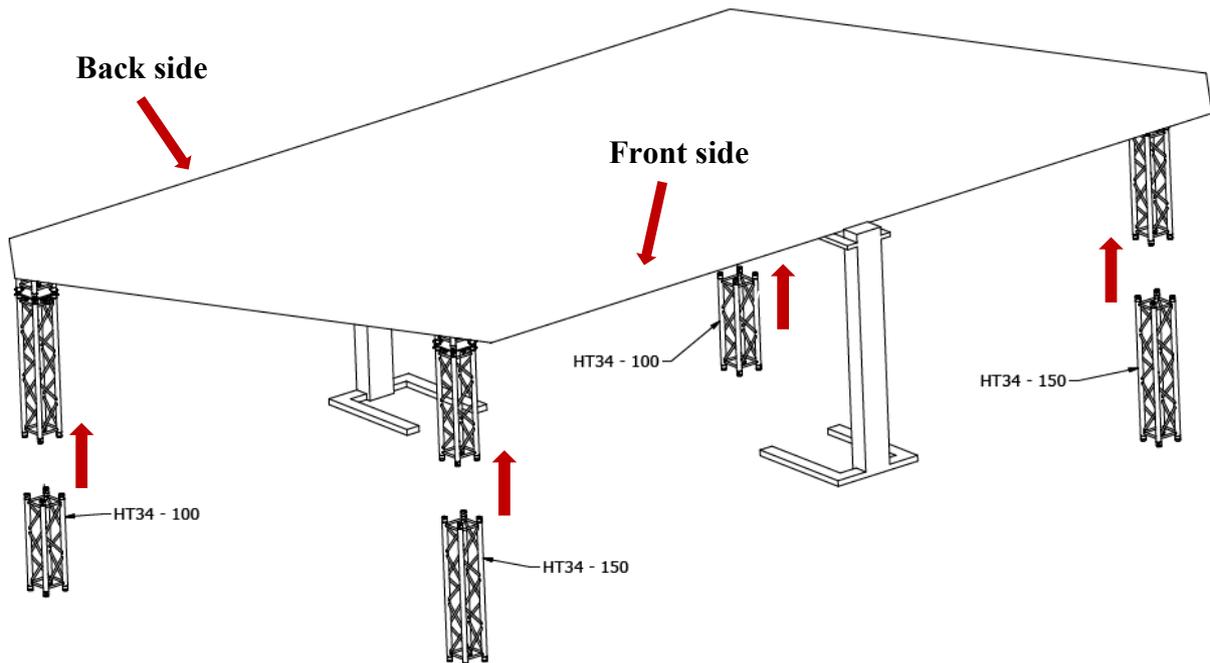
STEP 20

Mount the legs above the plates; the legs are two HT34-150 trusses in the back side and two HT34-119.4 trusses in the front side.



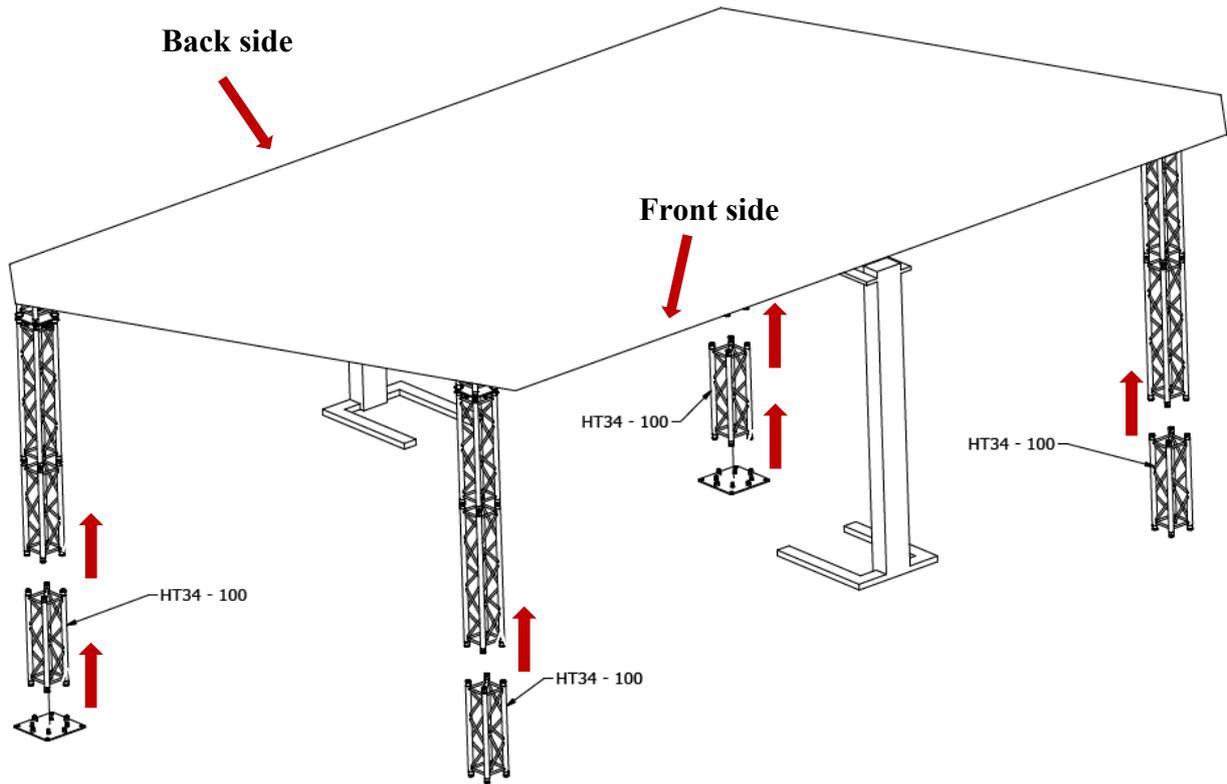
STEP 21

Lift the structure by the lifting device and mount, under the previous trusses, two HT34-100 trusses in the back side and two HT34-150 trusses in the front side.



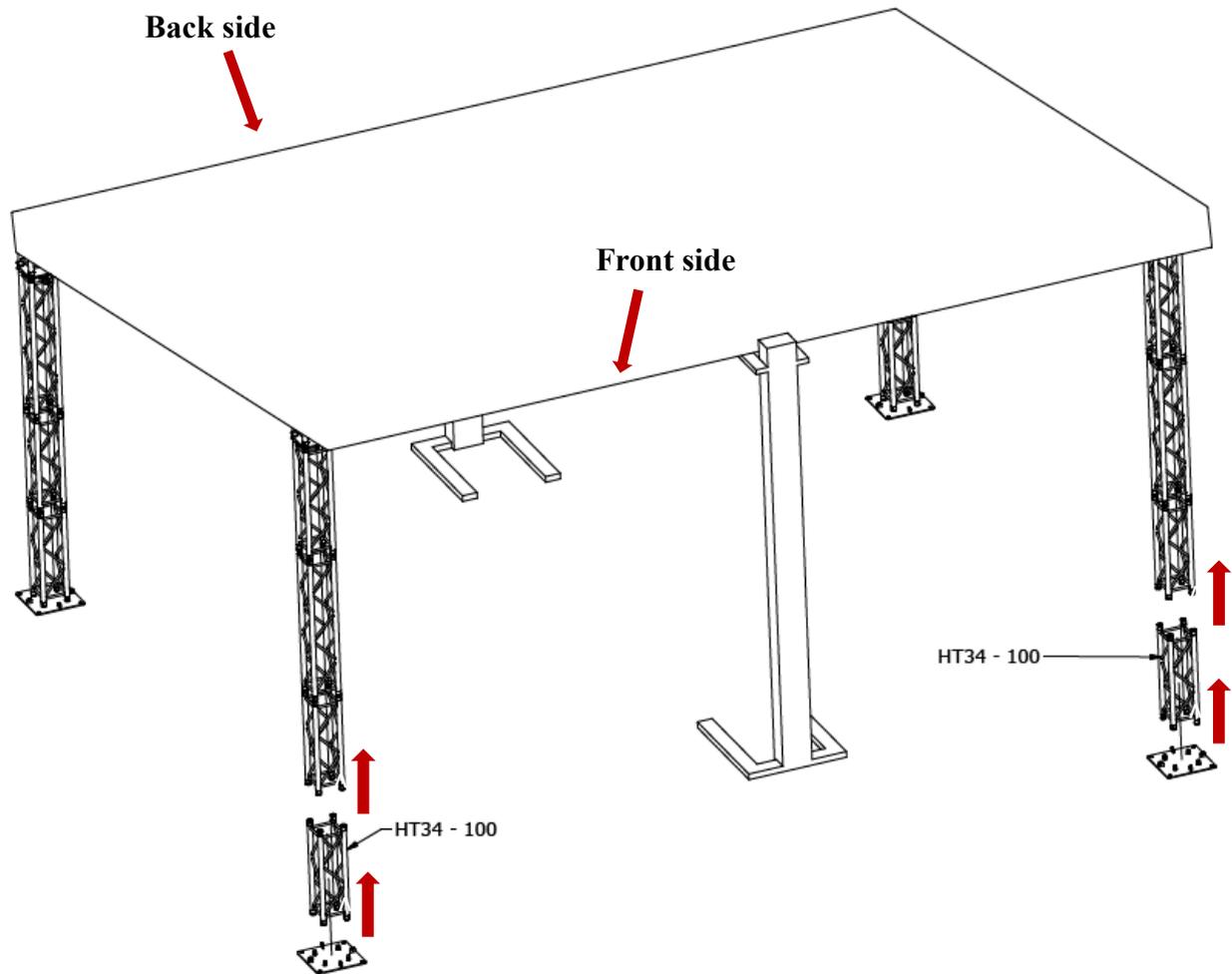
STEP 22

Lift the structure by the lifting device and mount, under the previous trusses, four HT34-100 trusses. In the back side of the structure, in addition to the trusses, also assembly two base plates.



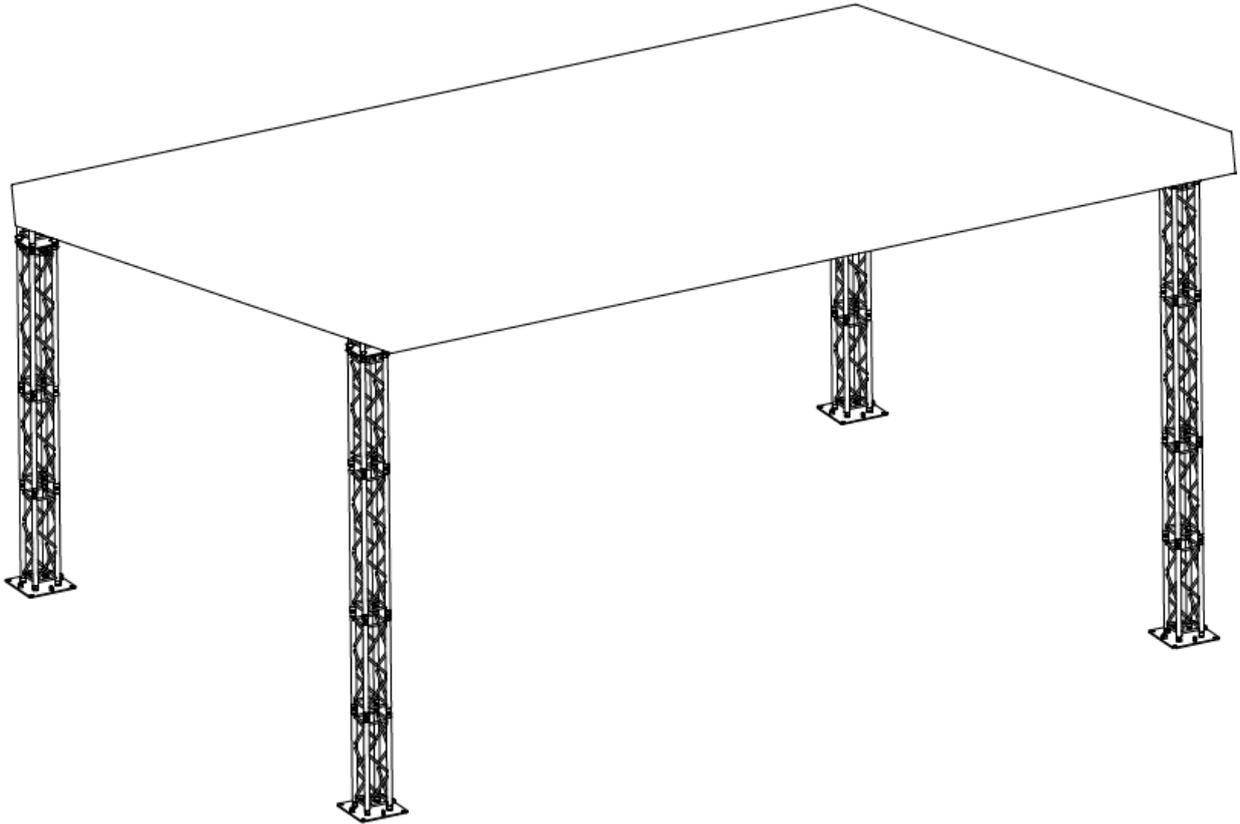
STEP 23

Lift the structure then mount two HT34-100 trusses and two base plates in the front side.



STEP 24

Lowered the structure and remove the lift or the crane.

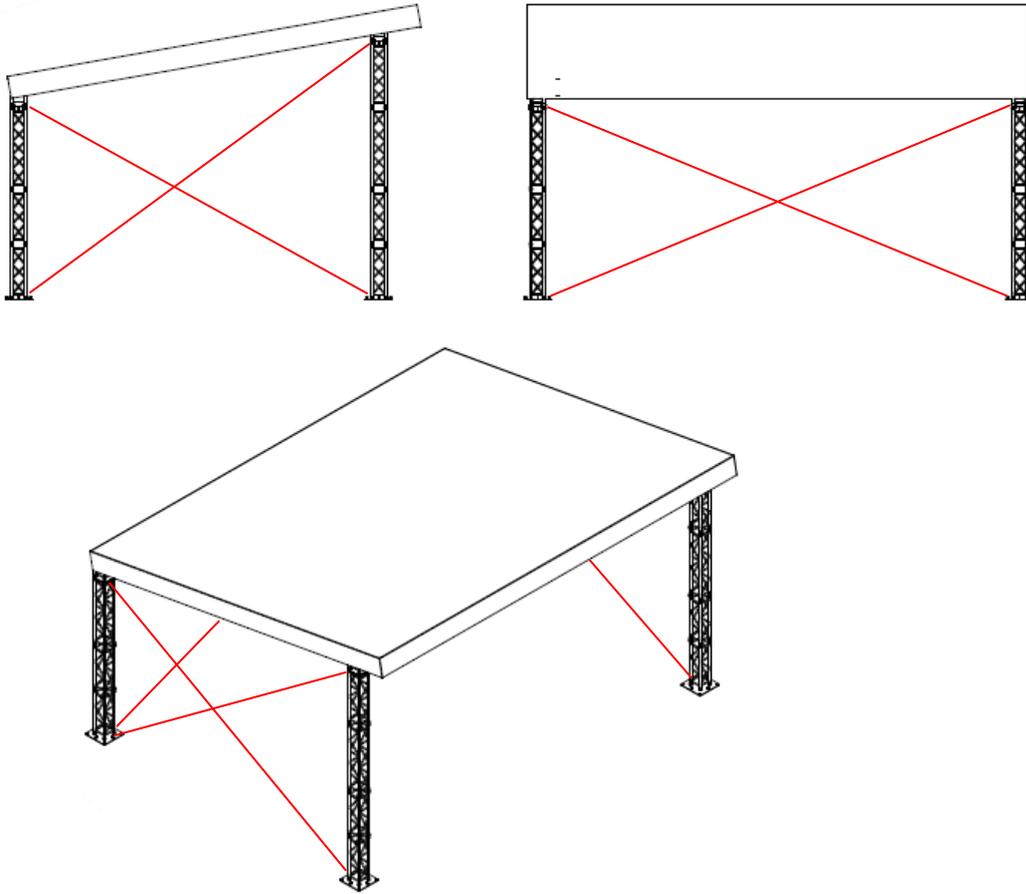


STEP 25

Cross bracing on the three side.

Use a soft steel sling and connect it to the top and bottom steel plate like as the following pictures.

The side and back canopies can be installed now.





USE OF THE PRODUCT

ELECTRICAL POTENTIAL EQUALISATION USEFUL FOR TRUSS SYSTEMS

Truss systems that might develop dangerous touch voltages in the event of an electrical fault, should be incorporated into a common potential equalisation system; this applies to all elements made of electro-conductive material which have an equipment placed on or attached to them that, in the event of damage, could make electrical contact with metal parts.

The connections can be made with clips, pipe clamps, screw joints or special single-pole locking connectors.

The common potential equalisation system must be connected to the earth wire of the electrical power supply system.

In order to guarantee the electrical safety of the users of the product, a qualified person should realize the electrical potential equalization following the laws and regulations of the country where the product is used.

TAF declines any responsibility in case of accidents to people or things caused by an incorrect electrical potential equalization of the product.

DISASSEMBLING PROCEDURE

In order to disassemble the product, follow the steps described, in a vice versa order.

TRANSPORT OF THE EQUIPMENT

It is important to dismount all the components as it is described in the dismounting procedure before any operation of transport and handling of the product. The components should be handled very carefully to avoid any damages because of shocks and falls.

Trusses should not be dragged.

Trusses should be carried or moved on dollies or trolleys, and laid down carefully.

Trusses should be secured properly and supported during their transportation, and they should be stacked with spacers between successive heights to limit any abrasions.

End connections should be protected from any damages.

Corrosion must be avoid using adequate storage conditions.



MAINTENANCE

In order to guarantee a good working of the product for a long time, the user must subject the product to the maintenance and is important to underline that the maintenance must be done by specialized technicians.

The parts which are found in bad conditions at the end of the inspection, should be substituted with original spare parts.

YOU SHOULD ALWAYS DO

The correct use of the product allows to reach the maximum performance level in the lifting operations.

The following instructions must be respected to ensure the safety of the product:

ALWAYS DO

- Follow the instructions given in the installation, use and maintenance manual and check the good state of the components of the device.
- Check the integrity of the guy ropes.
- Check directly the integrity of all the pins.
- Use the individual protection devices.

WHAT YOU MUST AVOID

The use of the product for not allowed movements and the lack of maintenance could cause dangerous situations for the health of the workers.

Obviously, the upper mentioned conditions cause the lack of the performance and safety of the device.

NEVER DO

- Use the lifting device for lifting or transporting people.
- Climb the tower without PPE.
- Lift loads when people are in the lifting area.
- Use the lifting device without the necessary protective devices.
- Operate without paying attention to the tower's movements.
- Lift loads with a weight greater than the allowable pay load.
- Use the lifting device for different services from their specific ones.
- Repair the damaged part of the lifting device in a temporary way.
- Use non-original spare parts or not suggested by the manufacturer.
- Use unskilled personnel for the operations of maintenance of the product.



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